



14162

Parts List

Ref	Class	Part	Description	Qty	Comment	Footnote
1		NSS	NOT SOLD SEPARATE, CYLINDE	1	(ORDER LONG BLOCK 807449A)	1
2	22	48340	PLUG, (.250-18 x .41)	3		
3	19	816565	PLUG, Pipe(.468)	5		
4	22	860088	BUSHING	1		
5	22	806608A	PLUG KIT, (.500-13) Royal Blue	2		
6	25	806609	QUAD RING	2		2
7	19	34270	EXPANSION PLUG, (1.625)	8		
8	17	35465	PIN, Dowel (.312)	4		
9	22	72640	PLUG, Expansion (REAR CAMSH	1		
10	23	85674	BEARING SET	1		
11		17340	LIFTER, Roller	16		
12	431	811658	CAMSHAFT	1		
13		17161	CHAIN, Timing	1		
14	43	811659	1 SPROCKET, Camshaft	1		
15	43	17160	1 SPROCKET, Crankshaft	1		
16	10	35339	SCREW, (.312-18 x .750)	3		
17	12	848136	WASHER, (.328 x .680 x .190)	3		
18	17	35312	PIN, Dowel	1		
19		17341	GUIDE, Lifter	8		
20		811662	RETAINER, Lifter Guide	1		
21	10	34500	SCREW, (.312-18 x .625)	3		
22	12	811664	WASHER, (.3125 Inch)	3		
23		811663	RETAINER	1		
24	10	17343	SCREW, (.250-20 x .500)	2		
-		807449A	MARINE LONG BLOCK ENGINE	1		
-	92	809825	RTV SILICONE, (3 Ounce Tube) M	1		
-	92	34227	SEALING COMPOUND, (16 Ounce	1		
-	27	75611A98	GASKET SET, Engine Overhaul	1		